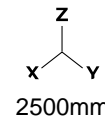
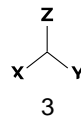


Bed milling machine - Sachman RP3CC



Bed milling machine - Sachman RP3CC

MET6.170



Brand	Sachman
Model	RP3CC
Year	1991

Specifications

Max. spindle speed	2000rpm
Motor power	35kW
Min. spindle speed	30rpm
Tool holder	ISO50
Table width	730mm
Table length	2700mm

Dimensions

Length	4050
Width	2800
Height	2900
Weight	9500



TECHNICAL CHARACTERISTICS OF THE MACHINE
 TECHNICAL DATA OF THE MACHINE

FINISHES	
— LONGITUDINAL FINISHING (X AXIS)	PM = 8000/3000
— LONGIT. FINISHING (Z AXIS)	PM = 800
— SURFACE FINISHING (Y AXIS)	PM = 3000/3000

TABLE	
— SURFACE	PM = 10000/1500
— SURFACE (X-Y)	PM = 20000/2000
— SURFACE (X-Y-Z)	PM = 2000/200
— SURFACE (X-Y-Z)	PM = 1000/100
— SURFACE (X-Y-Z)	PM = 1000/100

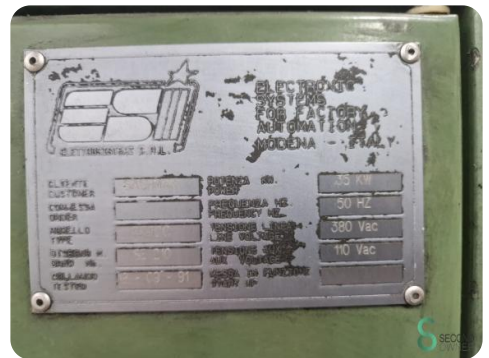
SPINDLE	
— POWER (kW)	PM = 13.000
— SPINDLE SPEED (R.P.M.) (13 SPEEDS)	PM = 2000/3000
— CONTINUOUS FEED (mm/min)	PM = 400
— SPINDLE SPEED (R.P.M.) (13 SPEEDS)	PM = 1000/3000
— SPINDLE SPEED (R.P.M.) (13 SPEEDS)	PM = 1000/3000
— SPINDLE SPEED (R.P.M.) (13 SPEEDS)	PM = 1000/3000
— SPINDLE SPEED (R.P.M.) (13 SPEEDS)	PM = 1000/3000

AXES	
— CONTINUOUS SURGE	PM = 10
— SURGE ON X AXIS	PM = 10
— SURGE ON Y AXIS	PM = 1000
— SURGE ON Z AXIS	PM = 1000
— ACCELERATION (mm/s²)	PM = 200

ORIGINAL DIMENSIONS	
— SEE PAGE 2.1	

WEIGHT (APPROX.) (X-Y-Z)	
PM = 8000/3000	
PM = 1000/1000	
PM = 2500	

TOTAL INSTALLED POWER
 PM = 35





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